



PROVETRO IMPULS

FLORAL MAGIC



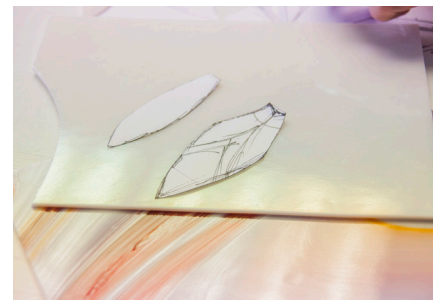
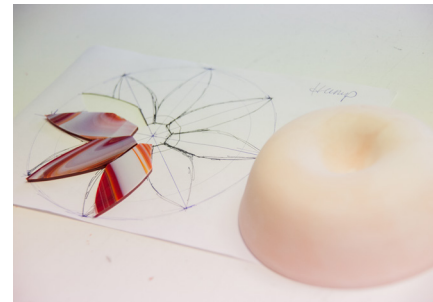
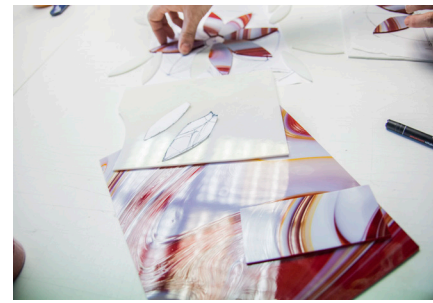
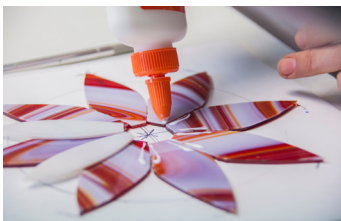
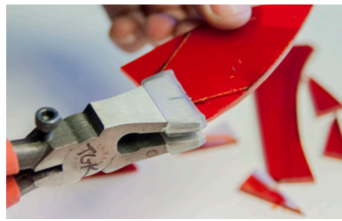
MATERIALS

Flower glass in compatible c.o.e.
 S 200 SFi white iridescent
 SF 56-96 fine black
 SF 602-96 fine flame-red opaque
 SF 151-96 fine cathedral red
 slump mold hump/drop
 superfine release agent
 or boron-nitrite spray ZYP-MR-97

Item No. 9651501
 Item No. 9677511
 Item No. 9679311
 Item No. 9671211
 Item No. 3522270/71
 Item No. 3565200
 Item No. 3565102

STEP 1

Using the pattern cut the large petals out of the flower glass and the smaller petals out of the iridescent white glass. – Arrange the petals to form a flower on the kiln and fill the centre with black crinkles Sprinkle the petals with red crinkles. The diameter should not exceed 20 cm.



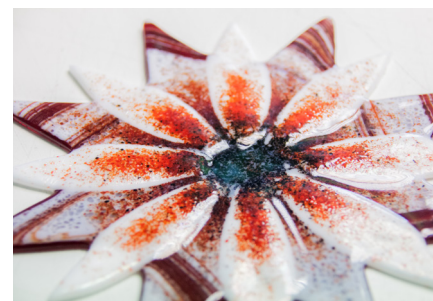
STEP 2

Fuse the flower at approx. 760 C



STEP 3

Spread the mold with release agent and dry for 10 mins. at 250C. Alternatively use the boron-nitrite spray ZYP-MR-97 3565102



STEP 4

Place the flower on the slump-mould. Be sure to arrange the flower right in the middle so that its centre can slump into the indentation



firing curve fusing*

- | | | | |
|----|--------|---|-------|
| 1. | 120min | - | 500°C |
| 2. | skip | - | 760°C |
| 3. | 30min | - | 760°C |
| 4. | skip | - | 540°C |
| 5. | 120min | - | 540°C |
| 6. | 120min | - | 430°C |
| 7. | end | | |

firing curve slumping*

- | | | | |
|----|--------|---|-------|
| 1. | 150min | - | 650°C |
| 2. | 40min | - | 650°C |
| 3. | skip | - | 730°C |
| 4. | 5min | - | 730°C |
| 5. | skip | - | 510°C |
| 6. | 60min | - | 510°C |
| 7. | 120min | - | 430°C |
| 8. | end | | |

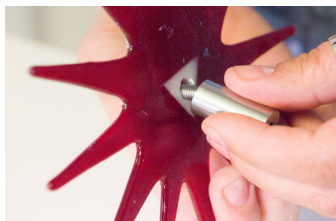
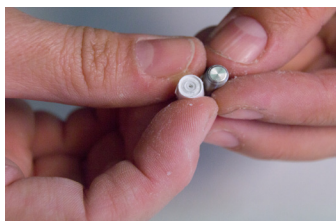
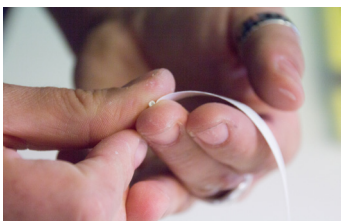
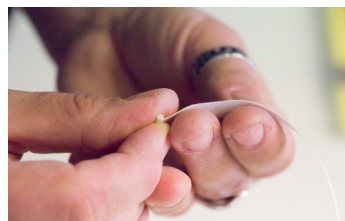


The red flower is complete.

TIPS:

You may drill the centre of the flower. Using the Candela fitting (1362000), insert a screw in the centre and fix the flower on a 100 (1361099) by 50cm (1361050) rod.

Instead of drilling you can make a hole directly during the fusing process. Place a small circular piece of kiln paper 5mm (3551320) in the centre or roll a narrow strip of bullseye paper, (3550800) stick the end with Elmers glue and place it in the crinkles. In the kiln this will produce a hole and you won't need to drill.



* All informations without guarantee / melting points must be adapted to the respective kiln.