LIGHT STONES



PROVETRO IMPULS

LIGHT STONES

With light stones you set accents!

Are you or your customers looking for a few splashes of color in the garden or, of course, in the interior? These light stones almost make themselves! In addition to a few pieces of glass, you only need the reusable fiber wool and of course a fusing oven.

- 1. Select a few matching pieces of glass. Light colors of semi-transparent glasses have the most intense effect. Dark and transparent glasses look a bit more subtle. It doesn't have to be fusing glass. Other glasses can also be bended at low temperatures. Possible side effect: a silk-matt surface (devitrification).
- **2.** Cut or tear off Cerablanket 3551227 (fiber wool) to stone-like pieces and shape them. Cut the glass accordingly. Deburr the edges a simple hand deburrer 3050200 is sufficient even better a 3050401 sanding pad.
- **3.** Put the Cerablanket pieces in the oven. Now place the glasses on the matching Cerablanket pieces. Make sure that the glass pieces are not too big.
- 4. Bend at low slumping temperature. The glass should only touch the Cerablanket. If you are not sure what temperature to bend at, set a lower temperature and watch the process.
- **5.** After the firing process, clean the glass parts from the fiber wool.

Example firing curve Oceanside glasses

120min	- 500°C	120min	- 500°C
Skip	- 660°C	Skip	- 680°C
30min	- 660°C	30min	- 680°C
Skip	- 510°C	Skip	- 520°C
120min	- 510°C	120min	- 520°C
120min	- 425°C	120min	- 460°C
120min	- 425°C	120min	- 460°C

6. Decorate the light stones in the garden, by the pond or wherever you want a nice colored atmosphere. Place a solar LED light chain under the glass so that you can achieve a wonderful atmosphere with the light stones in the evening.

Tips:

If you use iridescent glasses, put the iridescent layer on top.

All information without guarantee, melting and lowering temperatures must be adapted to your own oven.













Example firing curve Bullseye glasses

