

GEBRAUCHSANWEISUNG / INSTRUCION FOR USE

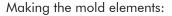
Individual mold elements with Ceraboa

Materials:

Ceraboard 25mm, 120 x 100cm, 3552325
Cutter 3621700
Fine sandpaper and a sanding block
Bullseye- Paper, 1 sheet 52x52cm 3550800 or 1 roll 3550901

Bullseye TEKTA 4mm, 7705448
Shelf Primer, 3565050 Bullseye- Shelf Primer

Gloves, Latex 3652005 Fine dust respirator 3560715



- 1. Cut the board into a square of 30*30cm.
- 2. Sketch your elements to a paper first. Think about the elements, what do you want to do: bowls, plates, frames, napkin holders....
- 3. The best is to cut out 4 longer elements, a basic element and some smaller elements. The more you have the more flexible you are.
- 4. Cut the elements with cutter and angle. Please wear gloves and the dust respirator. The material is brittle and dusty while cutting and grinding.
- 5. When the elemnt are all cut, start smoothening the edges and surfaces. Make the edges a little bit round, they are more stable then.
- 6. Aplly a little bit of shelf primer to all elements. Not too much, the Ceraboard will dissolve otherwise.
- 7. Dry the elements with 200°C for 30 minutes.

Using:

- 1. Play around with the elements: You can place them side by side, over ach other, criss and cross- like you want it!
- 2. If you have decided how you want it place the elements into your kiln. We placed some Bullseye Paper onto it.
- 3. Now you can melt your glass.
- 4. After cooling down take the glass carefully away. Put the Ceraboard elements carefully aside- until your next using.

Firing cycle:

- 1. 120 Min 500°C 0 Min 2. skip – 760°C – 15 Min 3. skip – 520°C – 120 Min 4. 120 Min – 460°C – 0 Min
- 5. END

More tipps:

- 1. If you want to use the mold elements again and again and again apply the hardener for fibre papers, 3553000. Then dry them and burn them out at 750°C for 30 minutes.
- 2. You can also cut out some rounding or grind rounding into the Ceraboard. This will widen your possibilities.
- 3. The Ceraboard is also available in 10mm, 3552300, and in 50mm, 3552350!



